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01841 531102

Return Conditions for Surcharge Refund on Cylinder Heads

Suitable return heads must be in good condition, with matching cylinder head cover, small exhaust port, not modified in any way, have minimal or no scoring of cam journals and not having been skimmed. A head with bent valves is acceptable so long as the valve seats aren't damaged. A head showing signs of serious detonation is not suitable. A head with signs of debris being rattled around in the cylinder is not acceptable. A head where a piston has tried to make an escape and contacted the squish area is not acceptable.

Either a 172 or 182 cylinder head can be returned in exchange for a different type. The head will be inspected when it arrives back here and if it isn't suitable for exchange you will be notified and the head will be returned to you. Please ensure you remove everything that you will need before returning the head to us and even better if you take the valves out!!

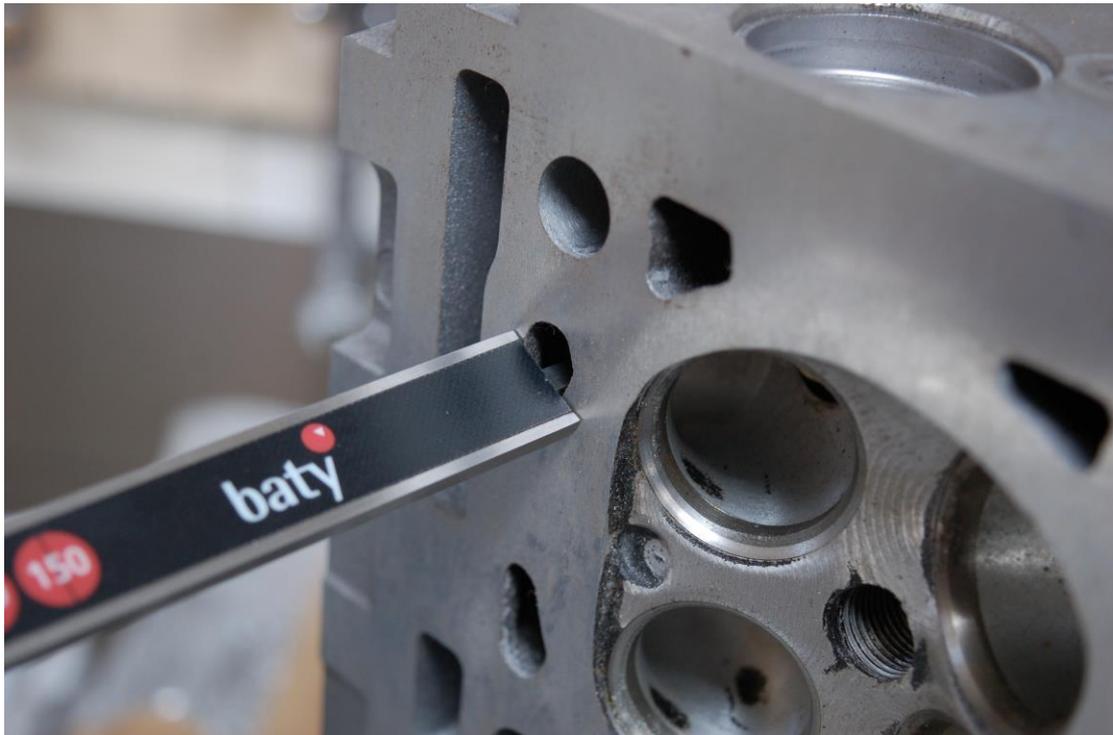
Large exhaust port not suitable for return:



Small exhaust port is suitable



There are some cylinder heads with very thin castings between the exhaust port and water jacket. Please measure the depth of the water jacket (as shown) on a head that hasn't been skimmed. The maximum acceptable depth is 13.5mm.



If you get stuck please ring for help and advice.

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enquiries@pure-motorsport.co.uk

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